

R-1 FINISH ROUGH	(A) ROUGH CLEANING	SURFACE ROUGHNESS VALUE TO IS: 3073	GRADE AND Ra Um	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
R-10 FLAME CUT	(B) CHAMFERED			(C) BURRS REMOVED	0.05	0.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25

S.L.NO.	DESCRIPTION.	DRG. NO.	PART NO.	QTY./KIT
1	BEARING ADAPTER WELD	40089241	17454542	1.00
2	ROLLER	40077387	17452235	2.00
3	PIN-SPRING	9415304	(19331113	2.00
4	JOURNAL BEARING ASM	40050656	17021157	1.00

AL.T. NO.	ALTERATION	DATE	REASON	VERIFIED BY	APPROVED BY
(a)	PART NO. CHANGED.	29.04.08	LETTER NO. ONE/ M/71.13 DATED 19.01.03.	SSE/VEH	Du-CDE/8081E
(b)	NOMENCLATURE REVISED.	04.03.10	AS PER SDR/050 VENDOR LIST.	SSE/VEH	14.05.08
(c)	NOTE ADDED.	09.09.10	QUALITY IMPROVEMENT	SSE/VEH	04.03.10
(d)	NOTE-4 REVISED.	28.03.12	CORRECTION	SSE/VEH	09.09.10
(e)	DLW SPECIFICATION No. WDG4/P5/22 DELETED & NOTE 6 ADDED.	22.08.15	AUTH: Letter No. DLW.M.65.46 Dt. 22.08.15	SSE/VEH	28.03.12

- NOTE:-
- (c) 1. MANUFACTURING'S ID MARK, MONTH & YEAR OF MANUFACTURING SHOULD BE PUNCHED ON EACH PART OF KIT AT CLEARLY VISIBLE LOCATION.
  - 2. WORK TEST CERTIFICATE (WTC) OF ABOVE ITEMS SHALL BE SUBMITTED BY THE FIRM.
  - 3. CASTING ITEMS SHOULD BE PROCURED FROM RDSO APPROVED CLASS "A" FOUNDRIES ONLY AS PER RDSO LETTER NO. SO. MUM. 3.1 DATED -03.06.09
  - (d) 4. PROTOTYPE IS TO BE SUBJECTED TO 100% RADIOGRAPHY TESTING OF ENTIRE CASTING (AS PER ETJ-827) AND IF THE QUALITY FOUND SATISFACTORY THE FREQUENCY OF RADIOGRAPHY TESTING FOR REGULAR PRODUCTION SHALL BE 01 OUT OF 10 CASTINGS.
  - 5. ITEM NO. 1, 2 & 3 SHALL BE SUPPLIED IN ASSEMBLED CONDITION.
  - (e) 6. PACKING SHALL BE AS PER INDUSTRY NORMS & INCLUDE DLW P.O. No. MANUFACTURER'S NAME, BATCH/LOT No. & YEAR OF MANUFACTURING.

THIS DRAWING IS A PROPERTY OF DLW/INDIAN RAILWAYS AND ANY UNAUTHORIZED USE OF THE DRAWING WILL BE CONSIDERED ILLEGAL AND DLW/INDIAN RAILWAYS WILL HAVE RIGHT TO INITIATE LEGAL PROCEEDINGS AGAINST THE DEFAULTERS.

WDG4/WDP4B LOCO

WE./ASST. Y. =  
TOLERANCES ON UNTOLERANCED DIMENSION TO  
ISSUING AUTHORITY : SSE/RECORDS  
ALL DIMENSION ARE IN INCHES.

Kg  
Du-CDE/8081E

ASST. Y. PART NO.

BRG. ADAPTOR ASM WITH JOURNAL BRG.	1	17021170	K-1702008	#864/P5/22
DESCRIPTION & DIMENSION	ITEM	PART NO.	DRG. NO.	MATERIAL
GROUP : MOTOR TRUCK ARRGT.				SUPERSEDED BY
				SUPERSEDES

BRG. ADAPTOR ASM WITH JOURNAL BRG.  
(WITHOUT BUSHING TRACTION ROD)

SCALE	VERIFIED BY S.S.E/V	CHD.	DRN.
PROJECTION	ALT.	a	b
		c	d
		e	

श्रीरंजी  
DIESEL LOCOMOTIVE WORKS  
VARAMASI

PART NO. 17021170  
DRG. NO. K-1702008