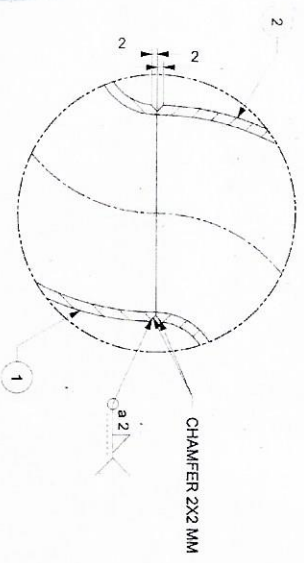
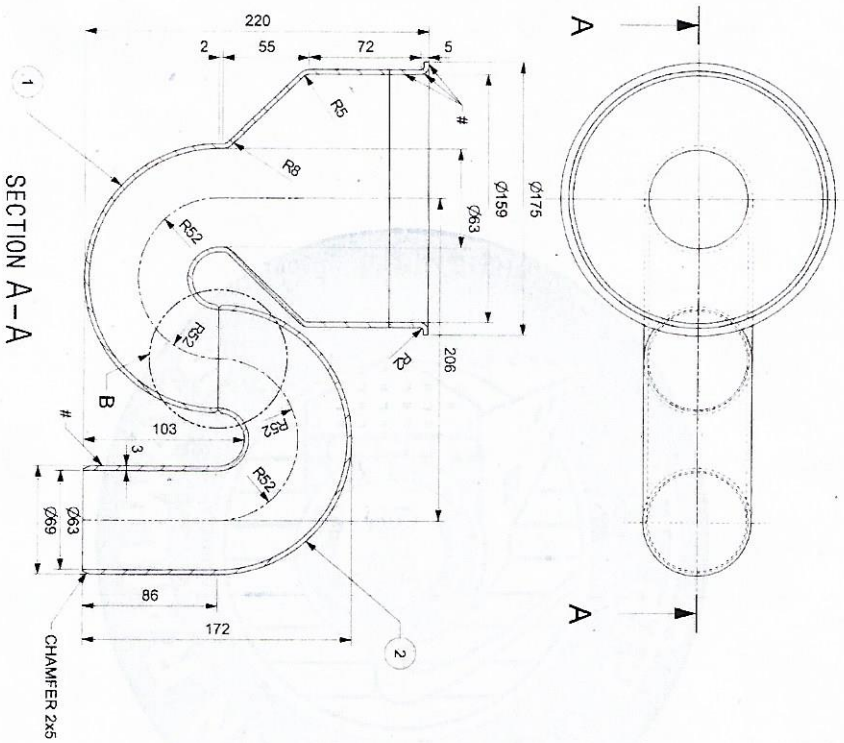


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DETAIL B  
SCALE 1:1

- NOTE
1. ITEM NO. 1, S-TRAP SHOULD BE MADE WITH INVESTMENT CASTING PROCESS ONLY AND WALL THICKNESS SHALL BE KEPT 3 MM.
  2. ALL THE INNER AND OUTER SURFACES SHALL BE FREE FROM CASTING DEFECTS LIKE BIRRS, POROSITY, BLOW HOLES, WELD DEFECTS ETC.
  3. DIMENSIONS MARKED BY # ARE MACHINING DIMENSIONS.
  4. FOR WELDING OF ITEM NO. 1 AND 2 MACHINING ELECTRODE SHALL BE USED.

ALT. ITEM	AUTHY.	DESCRIPTION	CKD.	DATE
1	SS/64/18	1. COMPONENT DIVIDED INTO TWO PIECES AND WELDED JOINT ALLOWED. 2. NOTE NO. 2 MODIFIED AND NOTE 4 ADDED.		

CDIC NO. :- K-503	ASSEMBLY DRGS. REFERENCE :-	SCALE P C 1:1 D 1:1 U.S. 1:1	R.D.S.O. 1061	INDIAN RAILWAYS ICE/RCFE TYPE COACHES
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ITEM	DESCRIPTION & DIMENSIONS	NO. OF REF. DRG.	WT. OF PART. & SPEC.	REMARKS
2	CASTED BEND PIPE	1		
1	S-TRAP FOR 150 MM LAVATORY PAN	1		

S-TRAP FOR 150 MM LAVATORY PAN

CG-16012