



NOTE:-
 1. NECESSARY CUTTINGS IN PANELS & MOLDINGS SHALL BE DONE TO SUIT AT SITE.
 2. FROM OF SORVE HOLES SHALL BE GENERALLY 20MM.
 3. OPEN TOLERANCES TO DRAWING NO. 67/510-9-0-001 SHALL GENERALLY BE FOLLOWED WHEREVER TOLERANCE IS NOT MENTIONED FOR DIMENSIONS.
 4. FOR COL-1 & 2 9 DOWN HOOKS OF 9 mm SHALL BE DRILLED AT THE BOTTOM BEFORE FINISHING THE DOOR AS SHOWN.

COL-I AS DRAWN
 COL-II OPPOSITE

SECTION-BB

SECTION-AA

SECTION-CC

SECTION-DD

NO.	QTY	DESCRIPTION AND DIMENSIONS	UNIT	REMARKS
20	20	CSK. HD/TPP. SCREW S14,24,19-F	19	IS:1710-89
1	1	DRILL ANCHOR 100 mm	18	IS:1710-89
1	1	TOWER BOLT 100 mm	17	IS:1710-89
72	72	PLAIN WASHER 5.5	16	IS:1710-89
72	72	FLAT HD/TPP. SCREW S14,24,19-F	15	IS:1710-89
20	20	CSK. HD. SCREW M8,20	14	IS:1710-89
1	1	DOOR HOOK	13	IS:1710-89
1	1	DOOR CATCH ASSEMBLY	12	IS:1710-89
1	1	DOOR HANDLE	11	IS:1710-89
1	1	DOOR FRAME	10	IS:1710-89
1	1	DOOR	9	IS:1710-89
1	1	DOOR LOCK	8	IS:1710-89
1	1	DOOR HANDLE	7	IS:1710-89
1	1	DOOR FRAME	6	IS:1710-89
1	1	DOOR LOCK	5	IS:1710-89
1	1	DOOR HANDLE	4	IS:1710-89
1	1	DOOR FRAME	3	IS:1710-89
1	1	DOOR LOCK	2	IS:1710-89
1	1	DOOR HANDLE	1	IS:1710-89

242 to 242-4
 24-10-2001
 DATE OF LATEST REVISION
 DATE OF FIRST ISSUE
 DRAWING NO.
 SHEET NO.
 SLR2-5-6-201
 ASSEMBLY DRAWINGS
 INDIAN RAILWAY
 STANDARDS
 242
 1 OF 1
 SLR2-5-6-202
 FORM IR AI 500 X 800

NO.	REVISION	DATE
1	ISSUED FOR TENDER	24-10-2001
2	REVISED	24-10-2001

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1	ISSUED FOR TENDER	24-10-2001
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